



Pro-Puller v2



Parts ID Manual

Inventory ID: SS-77505

Revision: B

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Scope of Manual:

This manual contains procedures for safety, general unpacking, set-up, and operation of your DEMTECH Services, Inc. Pro-Puller v2.

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Manual Number: **PRO-PULLER v2 PARTS ID MANUAL, Revision: B**

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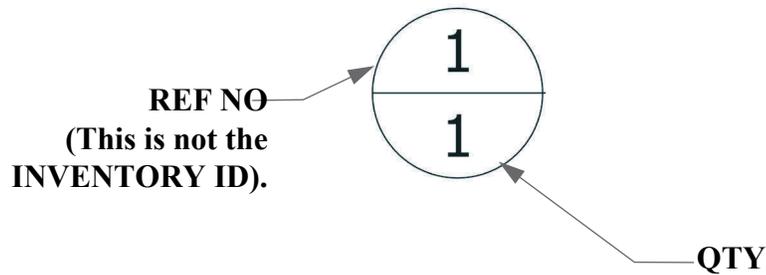
Web Site: www.demtech.com

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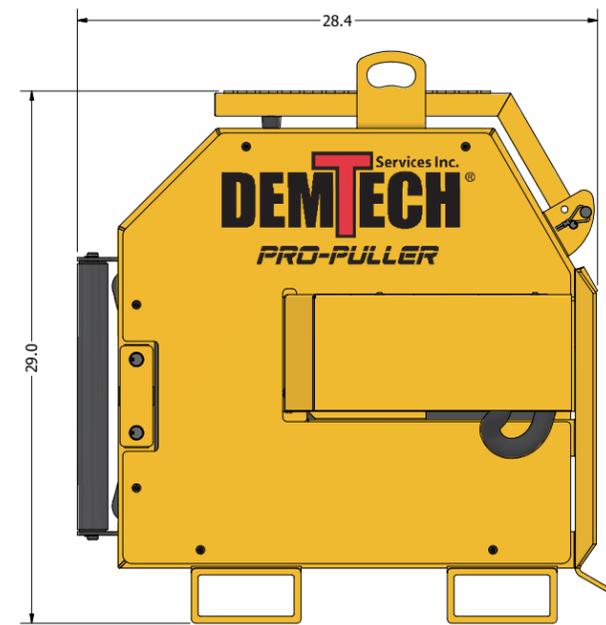
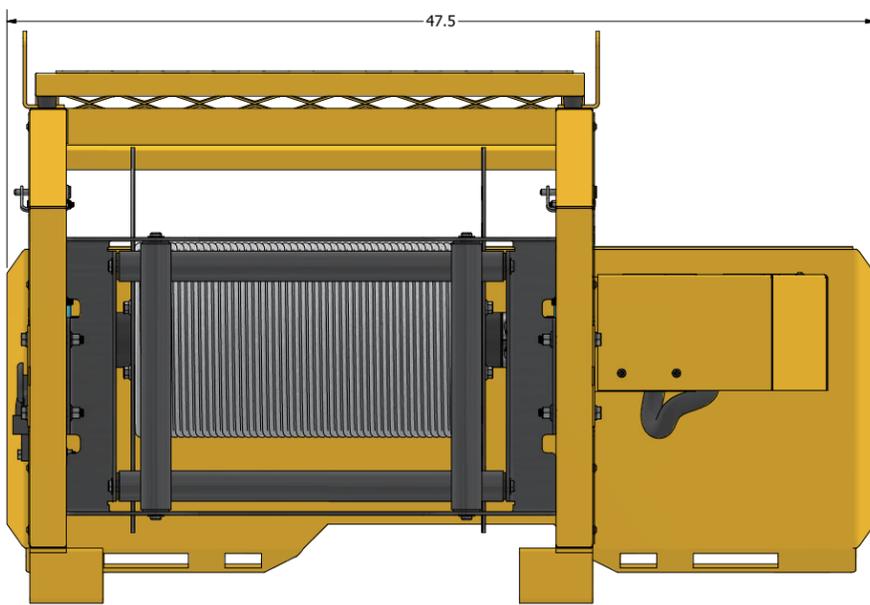
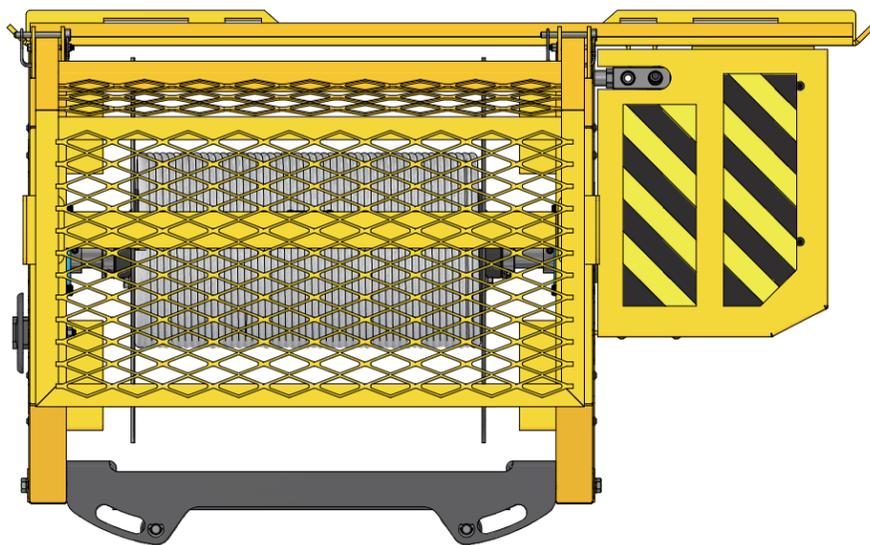
1 Ordering Instructions

Use the exploded assembly diagrams and related parts lists on the following pages to identify replacement parts for the Pro-Puller v2. For a specific assembly diagram identify a part by finding it visually on the diagram and note its Reference Number (REF NO). Next refer to the parts list to identify its corresponding INVENTORY ID. When ordering parts, be sure to specify the INVENTORY ID not the REF NO. "HARDWARE" refers to non-stock components, these parts are also available for order by providing the complete part description.



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2		DWG NO S-WINCH/A	SH 1	REV C	1	
REVISION HISTORY						
ZONE	REV	DESCRIPTION	DATE	APPROVED		
ALL	A	ECO-24007, INITIAL RELEASE TO PRODUCTION	05/25/2023	ODM		
ALL	B	ECO-24022, LIFT POINTS ARE NOW BOLTED	01/14/2025	ODM		
ALL	C	ECO-250224, ADDED FEATURES AND HARDWARE	10/10/2025	FRK		



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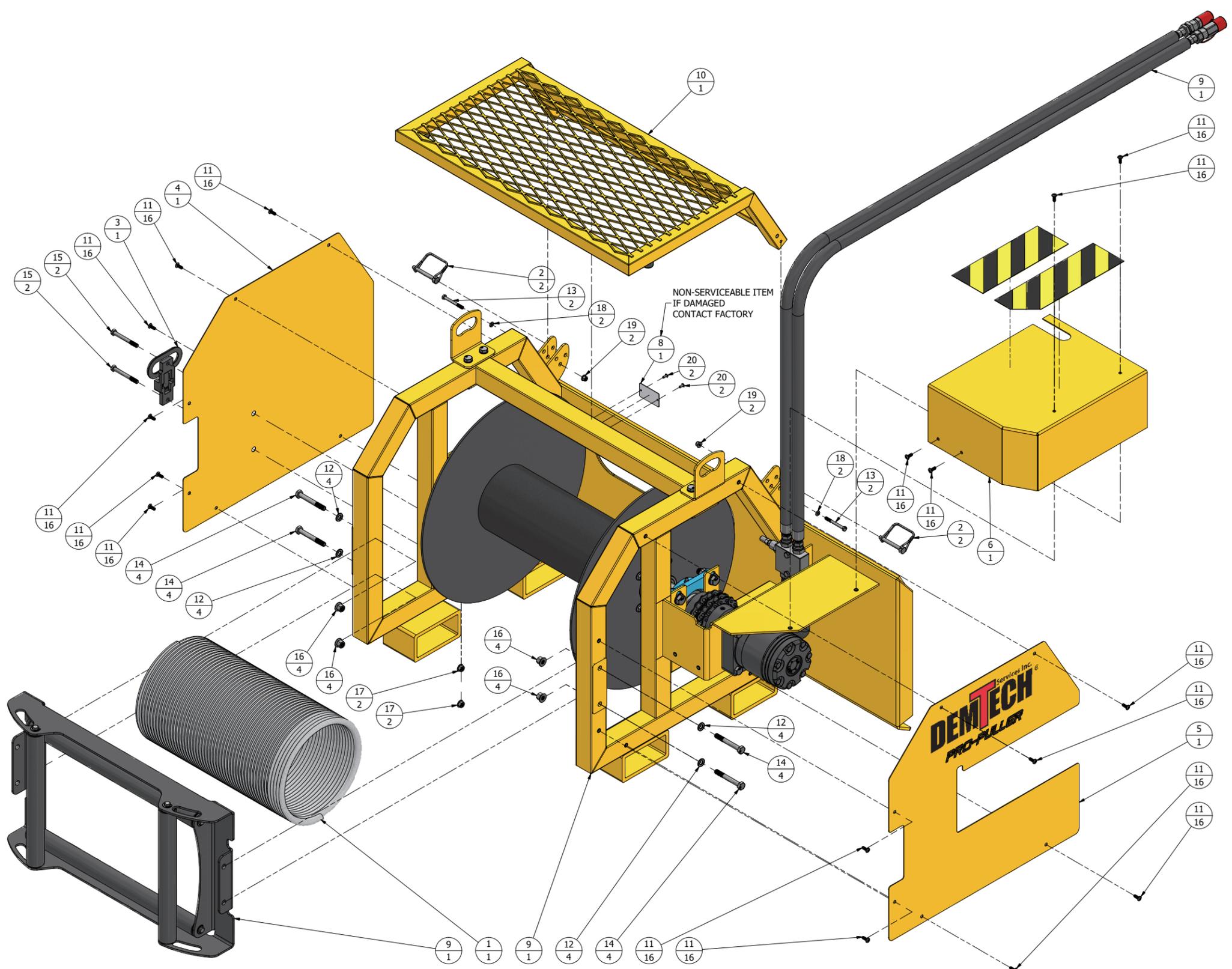
1. THE BALLOON SYMBOL, Θ , CONTAINS THE REFERENCE NUMBER (REF NO) AND QUANTITY (QTY) OF A SPECIFIED COMPONENT IN THIS ASSY. THE UPPER DIGIT IS THE REF NO AND THE LOWER DIGIT IS THE QTY REQUIRED FOR THIS ASSY.

NOTES (UNLESS OTHERWISE SPECIFIED):

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMS AND TOLS PER ASME Y14.5-2009		DRAWN ODM	05/25/2023	DEMTECH Services, Inc. Placerville, California	
STANDARD TOLERANCES		CHECKED		TITLE	
DECIMALS	SURFACE FINISH 63/ XX ± .02	QA		[S-WINCH/A] WINCH, PRO-PULLER V2 (CABLE OR ROPE NOT INCLUDED)	
ANGLES ± 1°		MFG		SIZE	DWG NO
FRACTIONS ± 1/16		APPROVED		D	SS-77505
MATERIAL	SEE PARTS LIST			SCALE	1:5
FINISH	N/A			SHEET 1 OF 2	
DO NOT SCALE DRAWING				1	

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PARTS LIST		REV	C
REF NO	INVENTORY ID	DESCRIPTION	QTY
1	SS-74010	[WIN-305] ROPE, WINCH DEPLOYMENT, POLYESTER, 5/8", 600FT	1
2	SS-74160	[WIN-310] PIN, WIRE-LOCK, 5/16" DIAMETER, PRO-PULLER	2
3	SS-77440	[WIN-405] STEP, FOLD UP, PRO-PULLER	1
4	SS-77500	[WIN-510] COVER, LEFT SIDE, PRO-PULLER V2	1
5	SS-77510	[WIN-515] COVER, RIGHT SIDE, PRO-PULLER V2	1
6	SS-77515	[WIN-525] COVER, MOTOR, PRO-PULLER V2	1
8	SS-77600	[WIN-399] SERIAL TAG, PRO PULLER V2	1
9	SS-77531	[WIN-500/A] ASSY, FRAME, PRO-PULLER V2	1
9	SS-77655	[WIN-358/A] ASSY, FAIRLEAD, PRO-PULLER V2	1
10	SS-77672	[WIN-505/A] ASSY, LID, PRO-PULLER V2	1
11	HARDWARE	SCREW, BUTTON HEAD, FLANGED, M5 X 0.80mm X 16mm LONG, STAINLESS STEEL	16
12	HARDWARE	WASHER, FENDER, M10 X 20mm OD, ZINC-PLATED STEEL	4
13	HARDWARE	SCREW, HEX HEAD, M6 X 1mm X 60mm LONG, ZINC-PLATED	2
14	HARDWARE	SCREW, HEX HEAD, M10 X 1.5mm X 80mm LONG, CLASS 8.8, ZINC PLATED STEEL	4
15	HARDWARE	SCREW, HEX HEAD, FLANGED, M8 X 1.25mm X 75mm LONG, STAINLESS STEEL	2
16	HARDWARE	NUT, FLANGED, NYLON, M10 X 1.5mm, ZINC PLATED	4
17	HARDWARE	LOCKNUT, FLANGED, NYLON-INSERT, M8 X 1.25mm, STAINLESS STEEL	2
18	HARDWARE	WASHER, M6 FLAT, 6.4mm ID X 12mm OD X 1.6mm THICK, 18-8 STAINLESS STEEL	2
19	HARDWARE	LOCKNUT, FLANGED, NYLON-INSERT, M6 X 1mm, STAINLESS STEEL	2
20	HARDWARE	RIVET, BLIND, DOMED, SOLID, 5/32", 18-8 STAINLESS	2



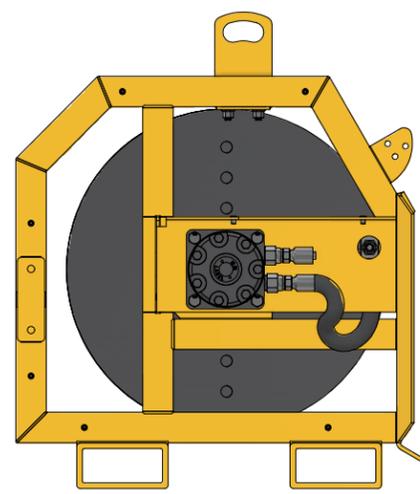
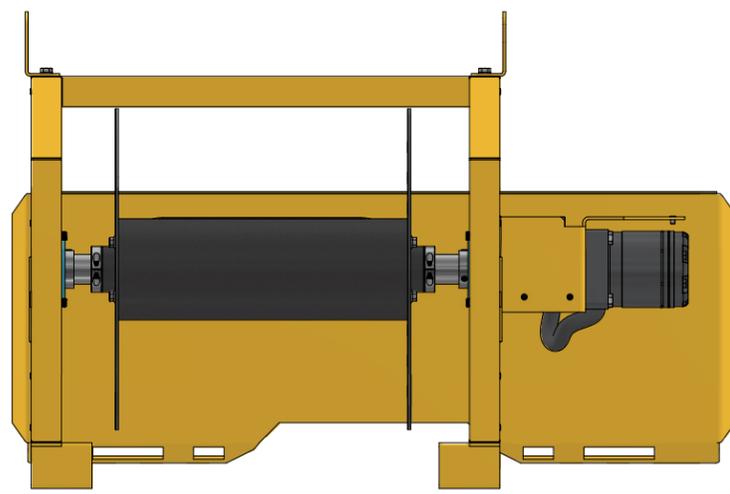
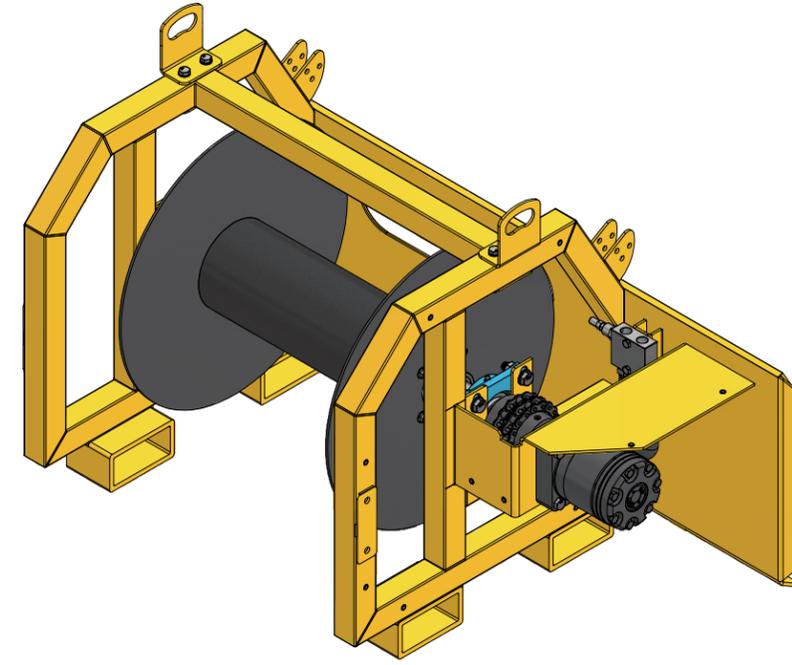
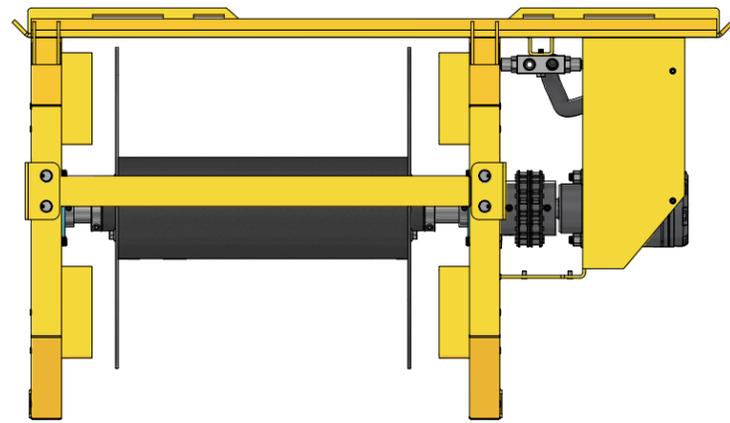
DEMTECH Services, Inc.
 Placerville, California

TITLE
**[S-WINCH/A] WINCH, PRO-PULLER V2
 (CABLE OR ROPE NOT INCLUDED)**

SIZE D	DWG NO SS-77505	REV C
SCALE 1:5	SHEET 2 OF 2	

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2	DWG NO WIN-500/A	SH 1	REV C	1
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	A	ECO-24007, INITIAL RELEASE TO PRODUCTION	08/31/2023	ODM
ALL	B	ECO-24022, LIFT POINT IS NOW BOLTED	04/09/2025	ODM
ALL	C	ECO-25024, ADDED FEATURES AND HARDWARE	10/10/2025	FRK



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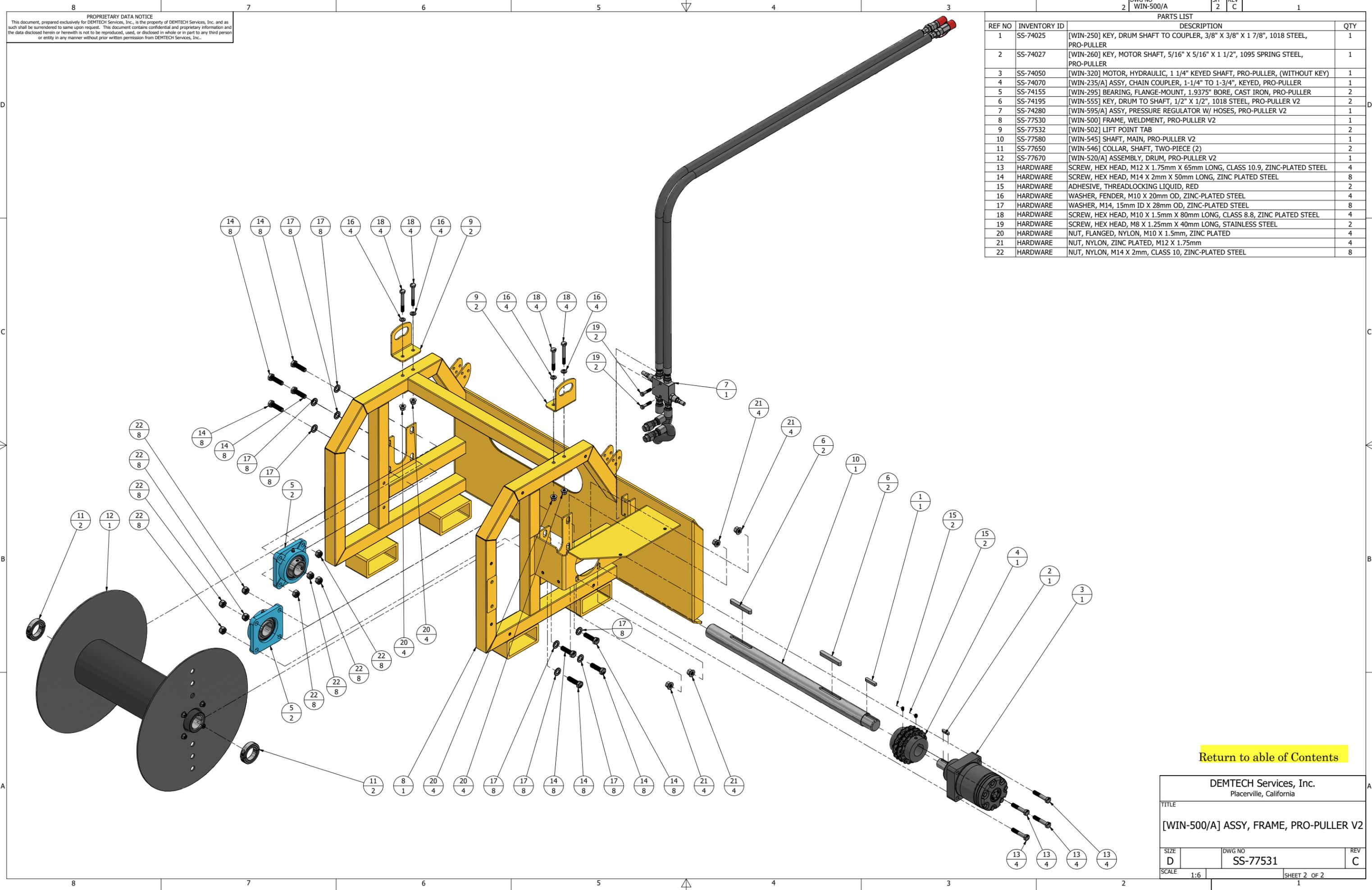
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NOTES (UNLESS OTHERWISE SPECIFIED):

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMS AND TOLS PER ASME Y14.5-2009		DRAWN ODM	08/31/2023	DEMTECH Services, Inc. Placerville, California	
STANDARD TOLERANCES		CHECKED		TITLE	
DECIMALS	SURFACE FINISH 63/ XX ± .02	QA		[WIN-500/A] ASSY, FRAME, PRO-PULLER V2	
	ANGLES ± 1°	MFG		SIZE	DWG NO
XXX ± .005	FRACTIONS ± 1/16	APPROVED		D	SS-77531
MATERIAL				SCALE	REV
SEE PARTS LIST				1:6	C
FINISH				SHEET 1 OF 2	
NA					
DO NOT SCALE DRAWING					

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DWG NO		SH		REV	
WIN-500/A		2		C	
PARTS LIST					
REF NO	INVENTORY ID	DESCRIPTION			QTY
1	SS-74025	[WIN-250] KEY, DRUM SHAFT TO COUPLER, 3/8" X 3/8" X 1 7/8", 1018 STEEL, PRO-PULLER			1
2	SS-74027	[WIN-260] KEY, MOTOR SHAFT, 5/16" X 5/16" X 1 1/2", 1095 SPRING STEEL, PRO-PULLER			1
3	SS-74050	[WIN-320] MOTOR, HYDRAULIC, 1 1/4" KEYED SHAFT, PRO-PULLER, (WITHOUT KEY)			1
4	SS-74070	[WIN-235/A] ASSY, CHAIN COUPLER, 1-1/4" TO 1-3/4", KEYED, PRO-PULLER			1
5	SS-74155	[WIN-295] BEARING, FLANGE-MOUNT, 1.9375" BORE, CAST IRON, PRO-PULLER			2
6	SS-74195	[WIN-555] KEY, DRUM TO SHAFT, 1/2" X 1/2", 1018 STEEL, PRO-PULLER V2			2
7	SS-74280	[WIN-595/A] ASSY, PRESSURE REGULATOR W/ HOSES, PRO-PULLER V2			1
8	SS-77530	[WIN-500] FRAME, WELDMENT, PRO-PULLER V2			1
9	SS-77532	[WIN-502] LIFT POINT TAB			2
10	SS-77580	[WIN-545] SHAFT, MAIN, PRO-PULLER V2			1
11	SS-77650	[WIN-546] COLLAR, SHAFT, TWO-PIECE (2)			2
12	SS-77670	[WIN-520/A] ASSEMBLY, DRUM, PRO-PULLER V2			1
13	HARDWARE	SCREW, HEX HEAD, M12 X 1.75mm X 65mm LONG, CLASS 10.9, ZINC-PLATED STEEL			4
14	HARDWARE	SCREW, HEX HEAD, M14 X 2mm X 50mm LONG, ZINC PLATED STEEL			8
15	HARDWARE	ADHESIVE, THREADLOCKING LIQUID, RED			2
16	HARDWARE	WASHER, FENDER, M10 X 20mm OD, ZINC-PLATED STEEL			4
17	HARDWARE	WASHER, M14, 15mm ID X 28mm OD, ZINC-PLATED STEEL			8
18	HARDWARE	SCREW, HEX HEAD, M10 X 1.5mm X 80mm LONG, CLASS 8.8, ZINC PLATED STEEL			4
19	HARDWARE	SCREW, HEX HEAD, M8 X 1.25mm X 40mm LONG, STAINLESS STEEL			2
20	HARDWARE	NUT, FLANGED, NYLON, M10 X 1.5mm, ZINC PLATED			4
21	HARDWARE	NUT, NYLON, ZINC PLATED, M12 X 1.75mm			4
22	HARDWARE	NUT, NYLON, M14 X 2mm, CLASS 10, ZINC-PLATED STEEL			8

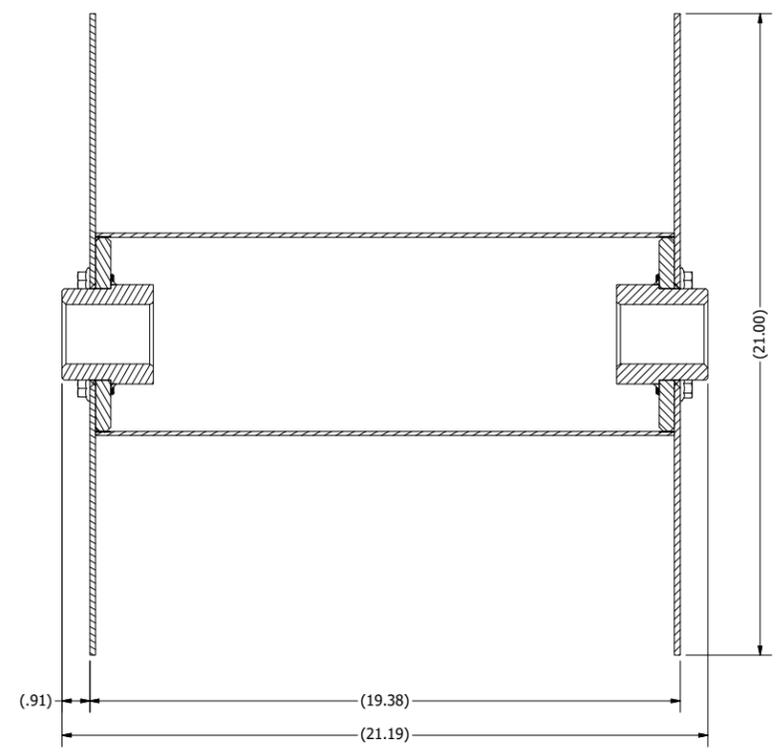


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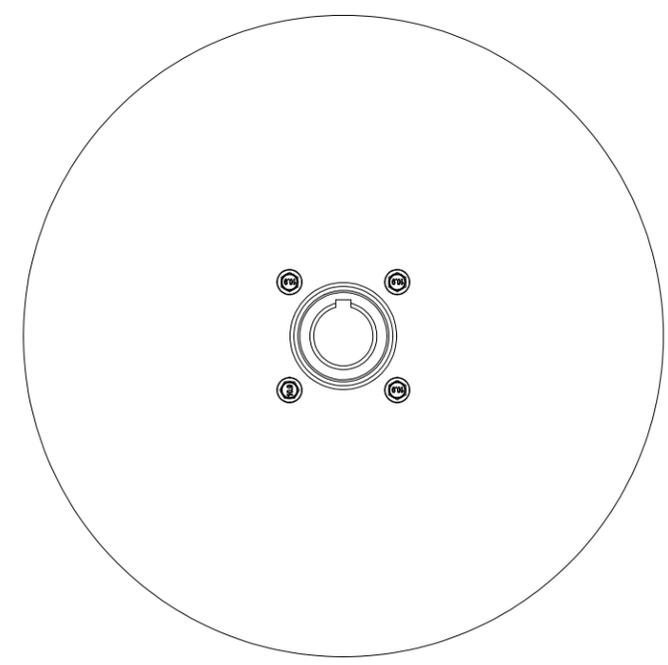
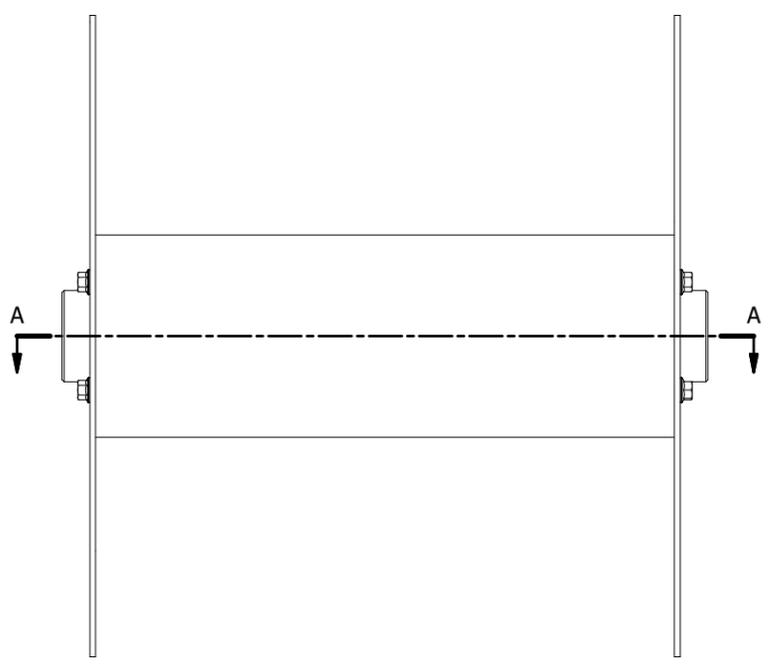
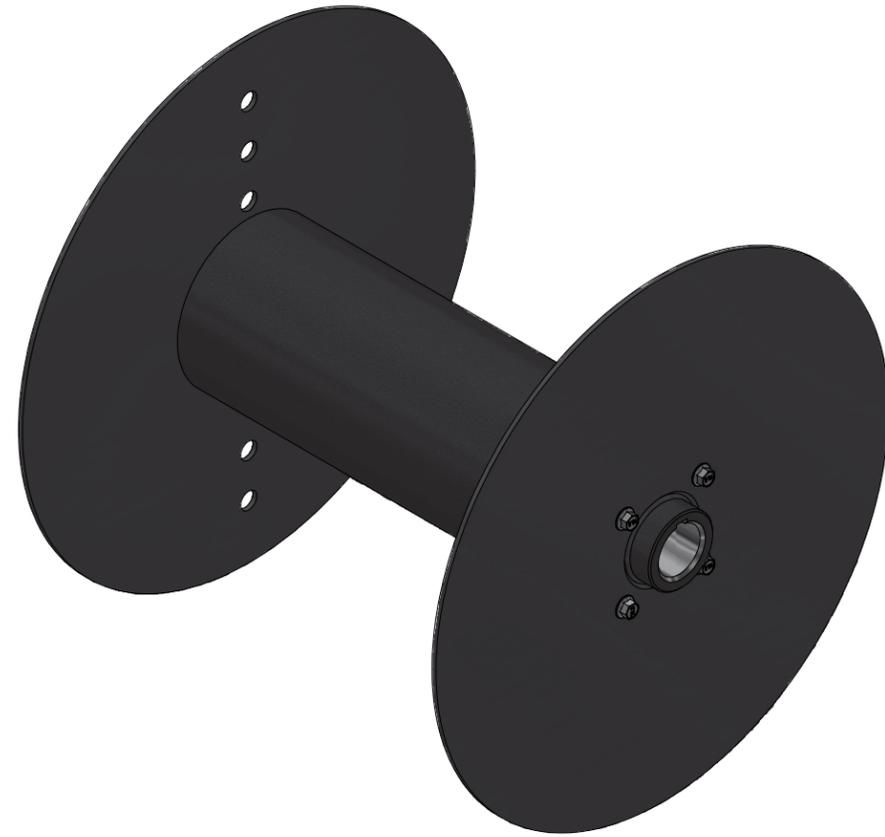
DEMTECH Services, Inc. Placerville, California		
TITLE [WIN-500/A] ASSY, FRAME, PRO-PULLER V2		
SIZE D	DWG NO SS-77531	REV C
SCALE 1:6	SHEET 2 OF 2	

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2 DWG NO WIN-520/A		SH 1	REV A	1
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	A	ECO-24011, INITIAL RELEASE TO PRODUCTION	04/16/2024	ODM



SECTION A-A
 SCALE 1:3



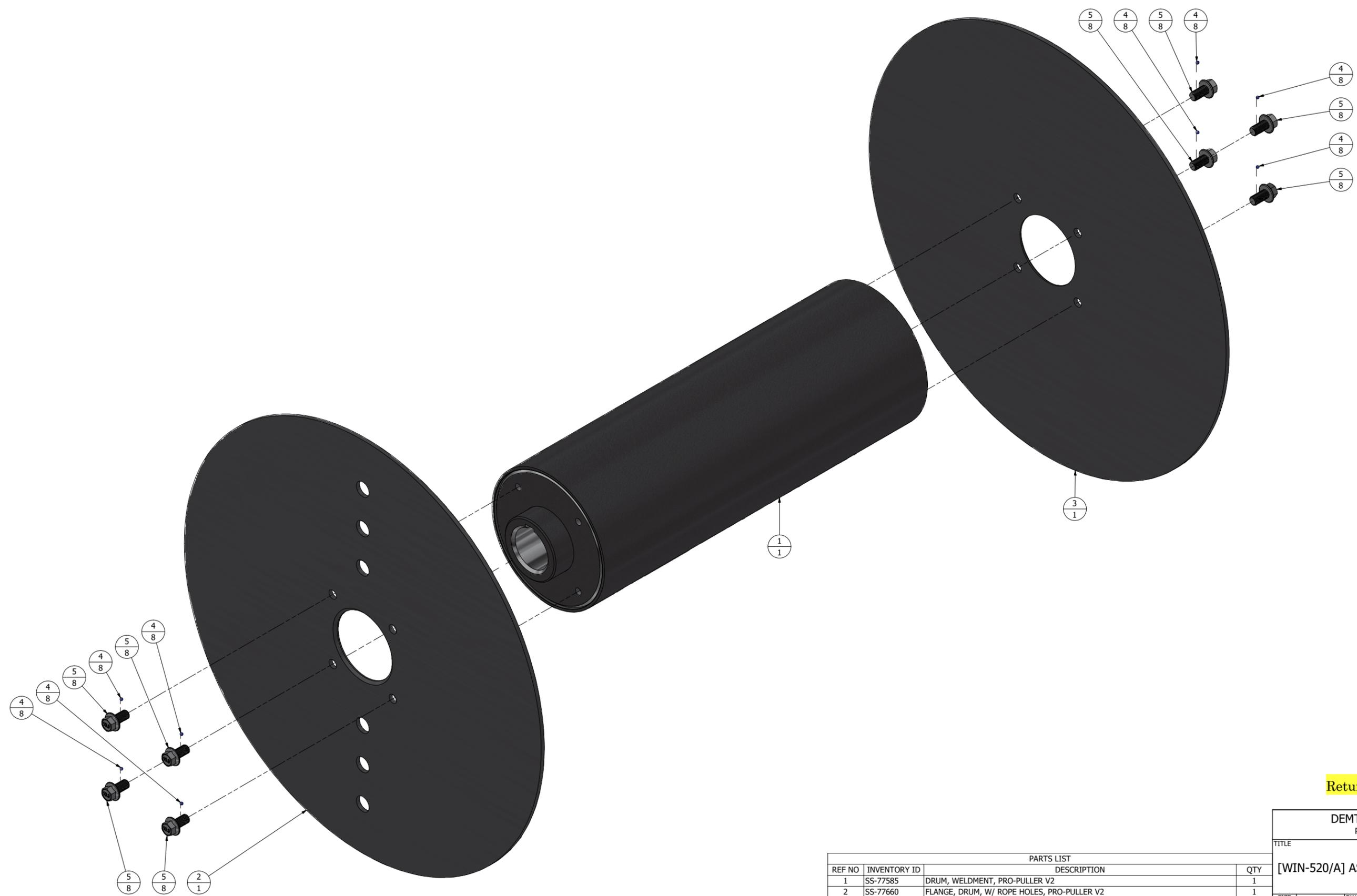
[Return to Table of Contents](#)

1. THE BALLOON SYMBOL, Θ , CONTAINS THE REFERENCE NUMBER (REF NO) AND QUANTITY (QTY) OF A SPECIFIED COMPONENT IN THIS ASSY. THE UPPER DIGIT IS THE REF NO AND THE LOWER DIGIT IS THE QTY REQUIRED FOR THIS ASSY.

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STANDARD TOLERANCES		CHECKED		TITLE	
DECIMALS	SURFACE FINISH 63/	QA		[WIN-520/A] ASSY, DRUM, PRO-PULLER V2	
XX ± .02	ANGLES ± 1°	MFG		SIZE	DWG NO
XXX ± .005	FRACTIONS ± 1/16	APPROVED		D	SS-77670
MATERIAL				REV	A
SEE PARTS LIST				SCALE	1:2
FINISH				SHEET 1 OF 2	
N/A					
DO NOT SCALE DRAWING					

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DEMTECH Services, Inc.
 Placerville, California

TITLE
 [WIN-520/A] ASSY, DRUM, PRO-PULLER V2

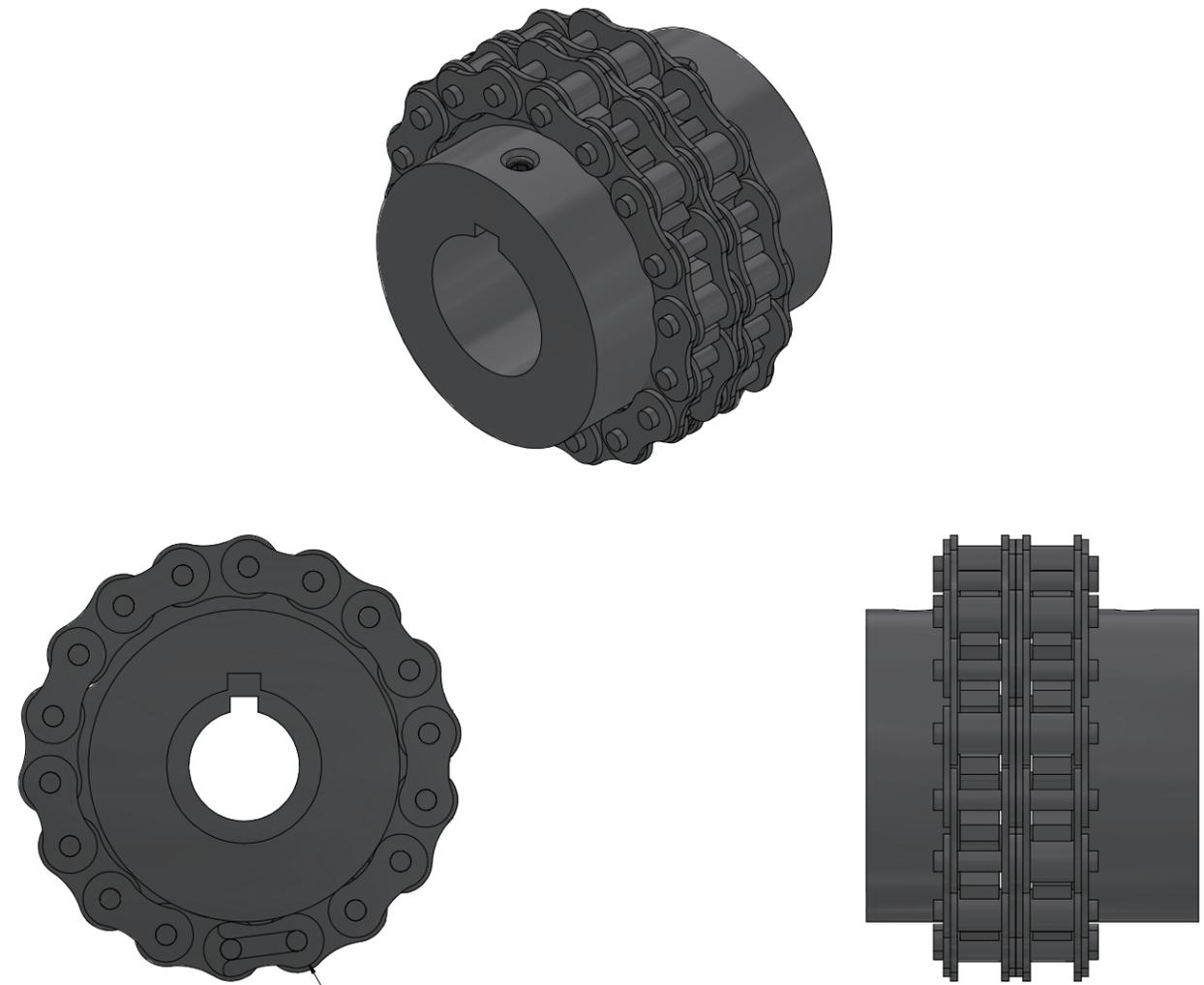
SIZE D DWG NO WIN-520/A REV A

SCALE 1:2 SHEET 2 OF 2

PARTS LIST			
REF NO	INVENTORY ID	DESCRIPTION	QTY
1	SS-77585	DRUM, WELDMENT, PRO-PULLER V2	1
2	SS-77660	FLANGE, DRUM, W/ ROPE HOLES, PRO-PULLER V2	1
3	SS-77665	FLANGE, DRUM, W/O ROPE HOLES, PRO-PULLER V2	1
4	HARDWARE	ADHESIVE, THREADLOCKING LIQUID, BLUE	8
5	HARDWARE	SCREW, HEX HEAD, FLANGED, M10 X 1.25mm X 20mm, ZINC-PLATED STEEL	8

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2	DWG NO WIN-235/A	SH 1	REV B	1
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	A	ECO-21030, INITIAL RELEASE TO PRODUCTION	02/15/2021	ODM
ALL	B	ECO-25020, MODEL TO AMEC 6018 X 1-1/4	09/12/2025	FRK



ENSURE MASTER LINK IS SECURELY FASTENED AND ON THE SAME SIDE AS THE DRUM.

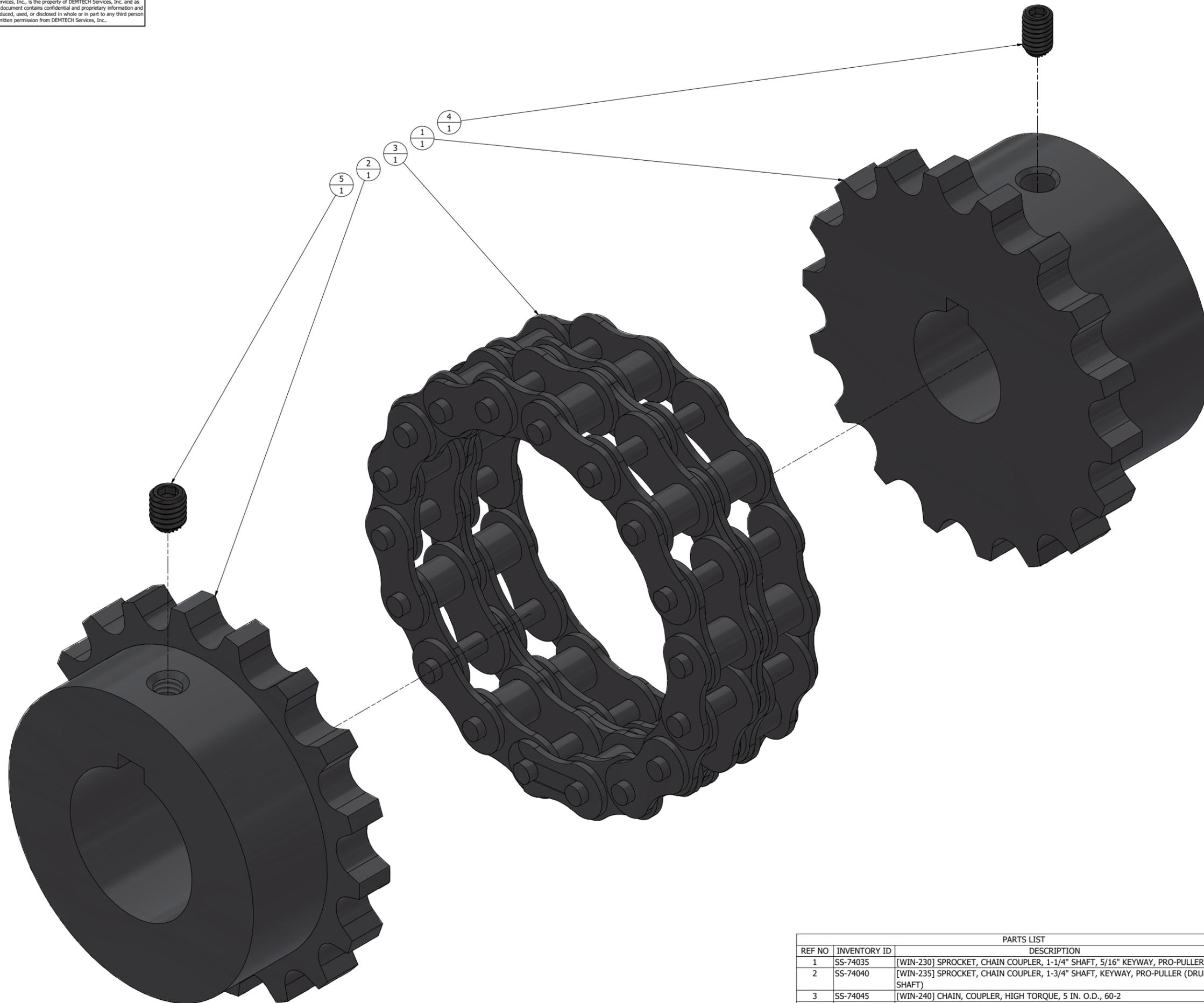
[Return to Table of Contents](#)

1. THE BALLOON SYMBOL, Θ , CONTAINS THE REFERENCE NUMBER (REF NO) AND QUANTITY (QTY) OF A SPECIFIED COMPONENT IN THIS ASSY. THE UPPER DIGIT IS THE REF NO AND THE LOWER DIGIT IS THE QTY REQUIRED FOR THIS ASSY.

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STANDARD TOLERANCES		CHECKED		TITLE	
DECIMALS	SURFACE FINISH 63/	QA		[WIN-235/A] ASSY, CHAIN COUPLER, 1-1/4" TO 1-3/4", KEYED, PRO-PULLER	
XX ± .02	ANGLES ± 1°	MFG		SIZE	DWG NO
XXX ± .005	FRACTIONS ± 1/16	APPROVED		D	SS-74070
MATERIAL				SCALE	REV
SEE PARTS LIST				1:1	B
FINISH				SHEET 1 OF 2	
N/A					
DO NOT SCALE DRAWING					

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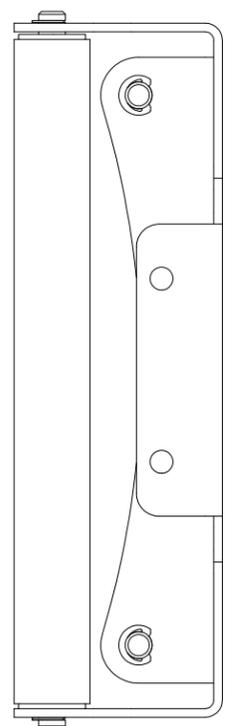
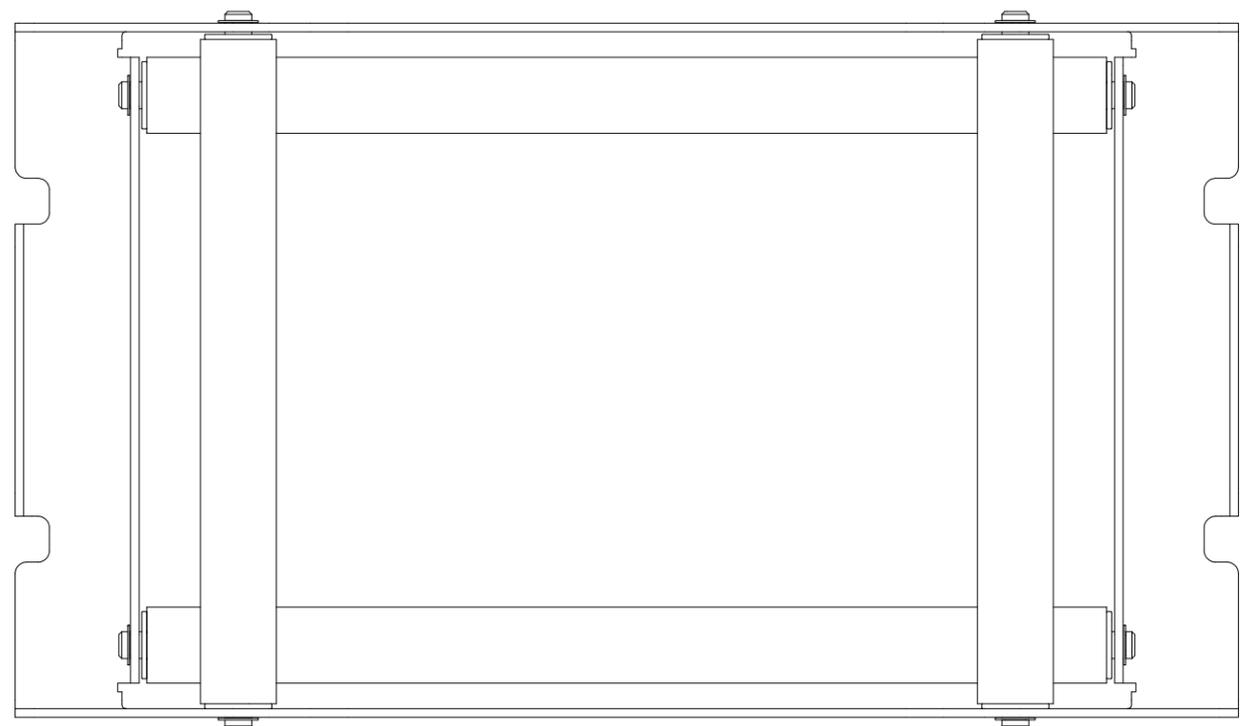
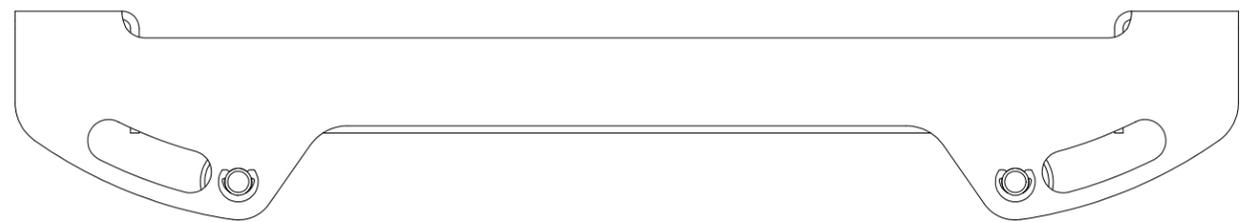
[Return to Table of Contents](#)

PARTS LIST			
REF NO	INVENTORY ID	DESCRIPTION	QTY
1	SS-74035	[WIN-230] SPROCKET, CHAIN COUPLER, 1-1/4" SHAFT, 5/16" KEYWAY, PRO-PULLER	1
2	SS-74040	[WIN-235] SPROCKET, CHAIN COUPLER, 1-3/4" SHAFT, KEYWAY, PRO-PULLER (DRUM SHAFT)	1
3	SS-74045	[WIN-240] CHAIN, COUPLER, HIGH TORQUE, 5 IN. O.D., 60-2	1
4	HARDWARE	SET SCREW, KNURL-GRIP CUP-POINT, BLACK OXIDE, 5/16-18 X 1/2" LONG	1
5	HARDWARE	SET SCREW, KNURL-GRIP CUP-POINT, BLACK-OXIDE, 3/8"-16 X 7/16" LONG	1

DEMTECH Services, Inc. Placerville, California		
TITLE [WIN-235/A] ASSY, CHAIN COUPLER, 1-1/4" TO 1-3/4", KEYED, PRO-PULLER		
SIZE D	DWG NO SS-74070	REV B
SCALE 2:1	SHEET 2 OF 2	

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2 DWG NO WIN-358/A		SH 1	REV A	1	
REVISION HISTORY					
ZONE	REV	DESCRIPTION		DATE	APPROVED
ALL	A	ECO-24007, INITIAL RELEASE TO PRODUCTION		11/29/2023	ODM



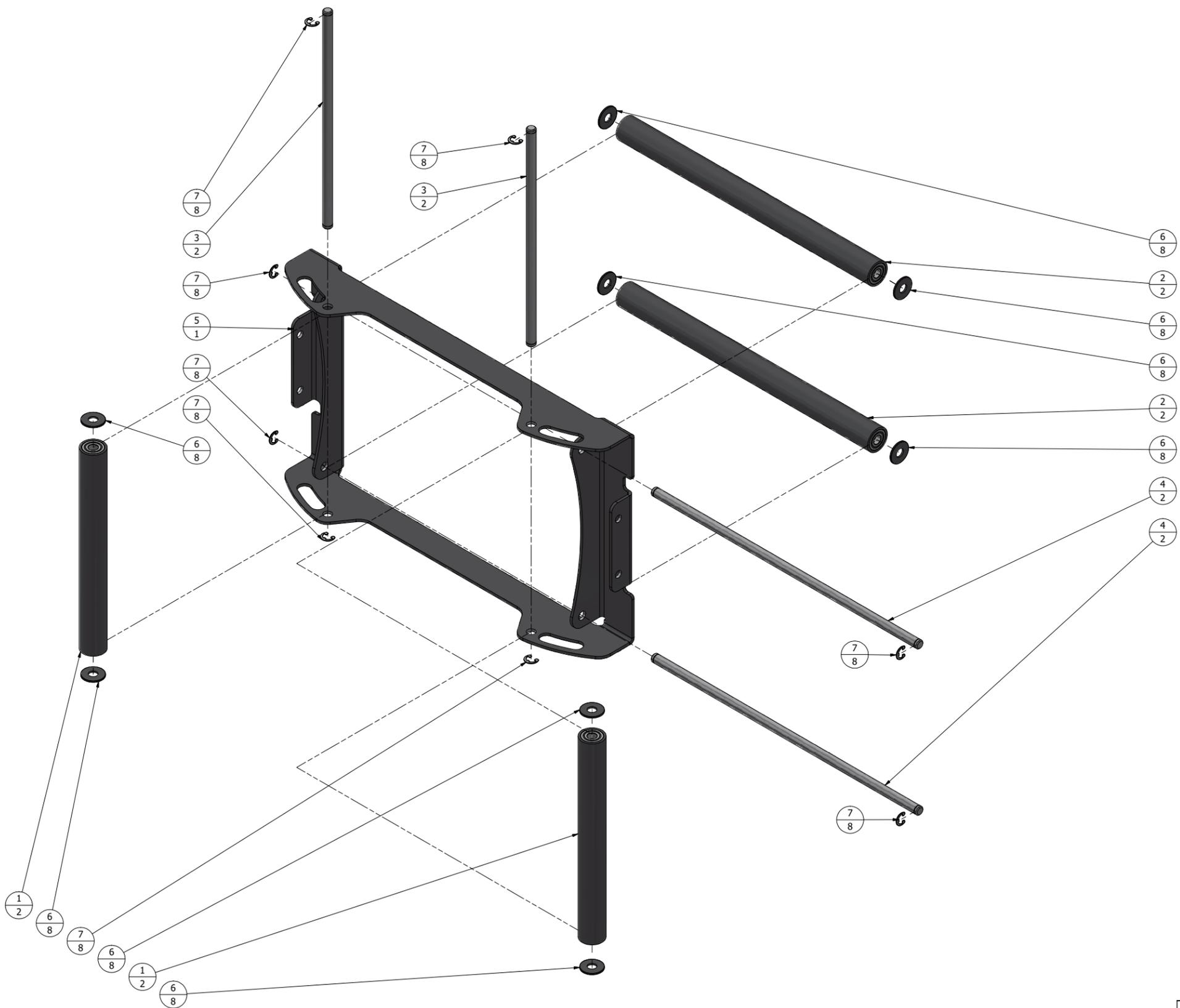
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1. THE BALLOON SYMBOL, Θ , CONTAINS THE REFERENCE NUMBER (REF NO) AND QUANTITY (QTY) OF A SPECIFIED COMPONENT IN THIS ASSY. THE UPPER DIGIT IS THE REF NO AND THE LOWER DIGIT IS THE QTY REQUIRED FOR THIS ASSY.

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STANDARD TOLERANCES		CHECKED		TITLE	
DECIMALS	SURFACE FINISH 63/	QA		[WIN-358/A] ASSY, FAIRLEAD, PRO-PULLER V2	
XX ± .02	ANGLES ± 1°	MFG		SIZE	DWG NO
XXX ± .005	FRACTIONS ± 1/16	APPROVED		D	SS-77655
MATERIAL				SCALE	REV
SEE PARTS LIST				1:2	A
FINISH				SHEET 1 OF 2	
NA					
DO NOT SCALE DRAWING					

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PARTS LIST			
REF NO	INVENTORY ID	DESCRIPTION	QTY
1	SS-77555	[[WIN-580/A] ASSY, ROLLER, VERTICAL, PRO-PULLER V2	2
2	SS-77565	[[WIN-585/A] ASSY, ROLLER, HORIZONTAL, PRO-PULLER V2	2
3	SS-77605	[[WIN-575] SHAFT, ROLLER, VERTICAL, PRO-PULLER V2	2
4	SS-77610	[[WIN-590] SHAFT, ROLLER, HORIZONTAL, PRO-PULLER V2	2
5	SS-77635	[[WIN-358] PLATE, MOUNT, FAIRLEAD, PRO-PULLER V2	1
6	HARDWARE	WASHER, .594" ID X 1.469" OD, NYLON	8
7	HARDWARE	RING, RETAINING, SIDE-MOUNT EXTERNAL, FOR 9/16" OD SHAFT, STAINLESS STEEL	8

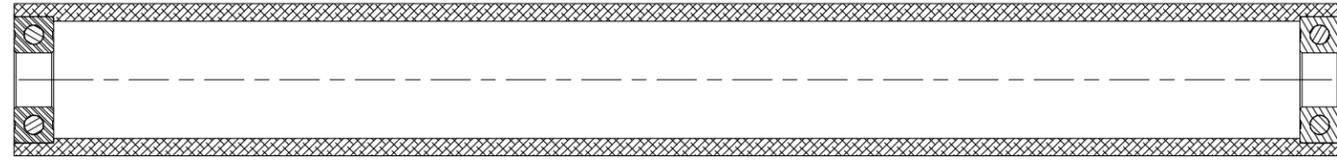
DEMTECH Services, Inc. Placerville, California		
TITLE [[WIN-358/A] ASSY, FAIRLEAD, PRO-PULLER V2		
SIZE D	DWG NO SS-77655	REV A
SCALE 1:3	SHEET 2 OF 2	

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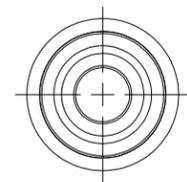
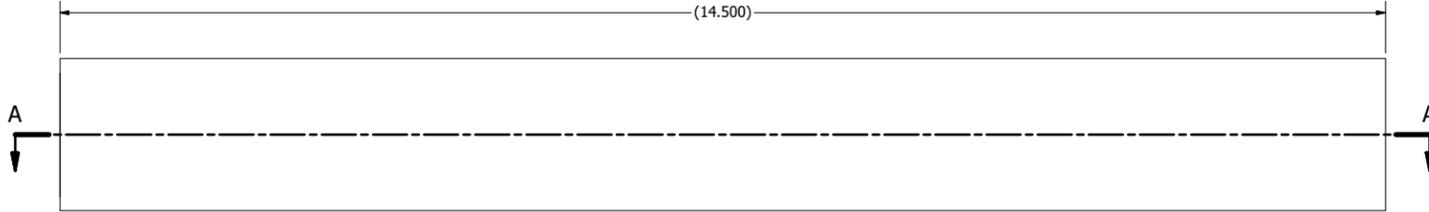
2 DWG NO WIN-580/A		SH 1	REV A	1
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	A	ECO-24007, INITIAL RELEASE TO PRODUCTION	05/25/2023	ODM



SCALE 1:2



SECTION A-A
SCALE 1:1



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PARTS LIST			
REF NO	INVENTORY ID	DESCRIPTION	QTY
1	SS-77545	[WIN-580] ROLLER, VERTICAL, PRO-PULLER V2	1
2	SS-77550	[WIN-516] BEARING, BALL, SEALED, 35MM OD X 15MM BORE X 11MM WIDE, PRO-PULLER V2	2
3	HARDWARE	ADHESIVE, BEARING RETAINING COMPOUND, GREEN #603	2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMS AND TOLS PER ASME Y14.5-2009		DRAWN ODM	05/25/2023	DEMTECH Services, Inc. Placerville, California	
STANDARD TOLERANCES		CHECKED		TITLE	
DECIMALS	SURFACE FINISH 63/	QA		[WIN-580/A] ASSY, ROLLER, VERTICAL, PRO-PULLER V2	
XX ± .02	ANGLES ± 1°	MFG		SIZE	DWG NO
XXX ± .005	FRACTIONS ± 1/16	APPROVED		D	SS-77555
MATERIAL				SCALE	REV
SEE PARTS LIST				1:1	A
FINISH				SHEET 1 OF 1	
N/A					
DO NOT SCALE DRAWING					

1. THE BALLOON SYMBOL, Θ, CONTAINS THE REFERENCE NUMBER (REF NO) AND QUANTITY (QTY) OF A SPECIFIED COMPONENT IN THIS ASSY. THE UPPER DIGIT IS THE REF NO AND THE LOWER DIGIT IS THE QTY REQUIRED FOR THIS ASSY.

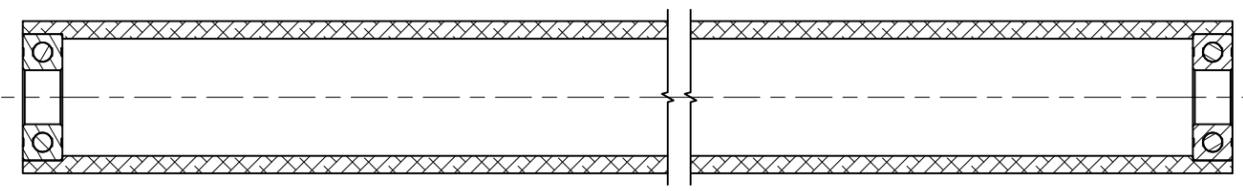
NOTES (UNLESS OTHERWISE SPECIFIED):

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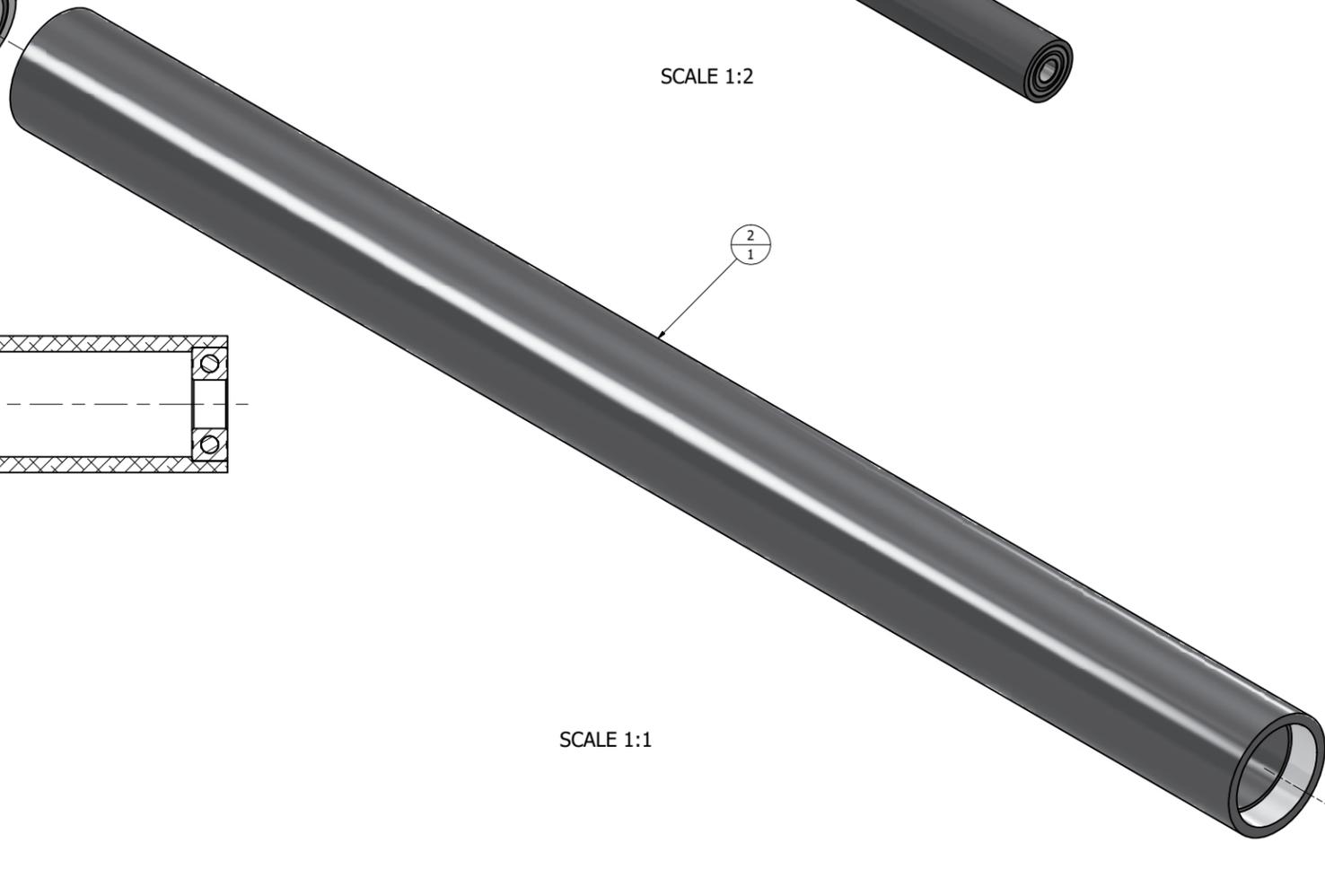
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	A	ECO-24007, INITIAL RELEASE TO PRODUCTION	05/25/2023	ODM



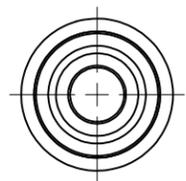
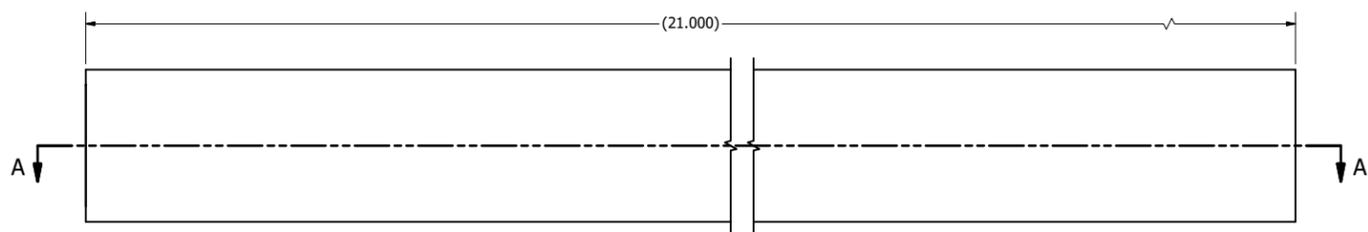
SCALE 1:2



SECTION A-A
SCALE 1:1



SCALE 1:1



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PARTS LIST			
REF NO	INVENTORY ID	DESCRIPTION	QTY
1	SS-77550	[WIN-516] BEARING, BALL, SEALED, 35MM OD X 15MM BORE X 11MM WIDE, PRO-PULLER V2	2
2	SS-77560	[WIN-585] ROLLER, HORIZONTAL, PRO-PULLER V2	1
3	HARDWARE	ADHESIVE, BEARING RETAINING COMPOUND, GREEN #603	2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMS AND TOLS PER ASME Y14.5-2009		DRAWN ODM	05/25/2023	DEMTECH Services, Inc. Placerville, California	
STANDARD TOLERANCES		CHECKED		TITLE	
DECIMALS	SURFACE FINISH 63/	QA		[WIN-585/A] ASSY, ROLLER, HORIZONTAL, PRO-PULLER V2	
XX ± .02	ANGLES ± 1°	MFG		SIZE	DWG NO
XXX ± .005	FRACTIONS ± 1/16	APPROVED		D	SS-77565
MATERIAL				SCALE	REV
SEE PARTS LIST				1:1	A
FINISH				SHEET 1 OF 1	
N/A					
DO NOT SCALE DRAWING					

1. THE BALLOON SYMBOL, Θ , CONTAINS THE REFERENCE NUMBER (REF NO) AND QUANTITY (QTY) OF A SPECIFIED COMPONENT IN THIS ASSY. THE UPPER DIGIT IS THE REF NO AND THE LOWER DIGIT IS THE QTY REQUIRED FOR THIS ASSY.

NOTES (UNLESS OTHERWISE SPECIFIED):